
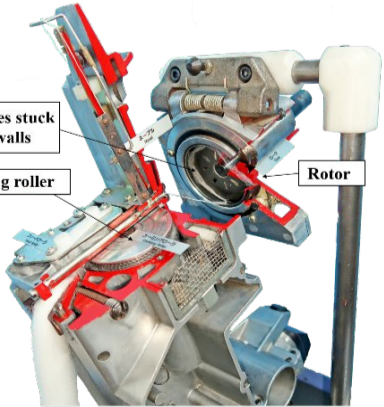


Practical domestically manufactured machine that dramatically improved productivity through innovative spinning methods

Registration No.	Number 00387		
Registration Date	18 September 2025	Registration Category	Category 1
Name (Model, etc.)	Toyota Open-End Roter Spinning Frame Type BD200		
Location	Nagoya, Aichi, Japan		
	Toyota Commemorative Museum of Industry and Technology		
Owner (Custodian)	Toyota Industries Corporation		
Manufacturer (Company)	Toyoda Automatic Loom Works, Ltd. (currently Toyota Industries Corporation)		
Year Manufactured	1969		
Year first appeared	1967 (Czechoslovak National Cotton Research Institute (Výzkumný ústav bavlnářského: V.U.B.) exhibited at the world's largest international textile machinery exhibition (ITMA).)		
Reason For Selection	This item is the rotor-type open-end spinning frame that attracted worldwide attention at the time. It was based on a prototype announced by Czechoslovakia in 1967, which was improved in a short period of collaboration between Toyoda Automatic Loom Works, Ltd. (currently Toyota Industries Corporation) and Daiwabo Co., Ltd. under a technical partnership. This innovative spinning machine fed fibers in rapid succession onto the already formed yarn end while twisting, and the rotor type, which did not require a roving process, was a pioneer in this field. The machine dramatically improved productivity due to a spinning speed that is three times faster than that of conventional ring spinning machines. It is extremely important in the history of spinning technology in that it was one of the first machines to introduce innovative technology and spread it widely.		
Registration Criteria	1-A (Shows an important aspect or stage in the development of science and technology.) 2-B (Made a notable contribution by facilitating an epoch-making advance in Japan's economy and place in the world.)		
Open/Closed to the Public	Open to the Public		
Photos	<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <ul style="list-style-type: none"> • Combing rollers loosen fibres one by one. • It feeds it into a fast-spinning rotor. • In the rotor, the fibre bundles stick to the rotor walls in an image similar to a cotton candy machine. • Twisting and winding while drawing out its fibre bundles. </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>Toyota Open-End Roter Spinning Frame Type BD200</p> </div> <div style="text-align: center;">  <p>Rotor mechanism</p> </div> </div>		